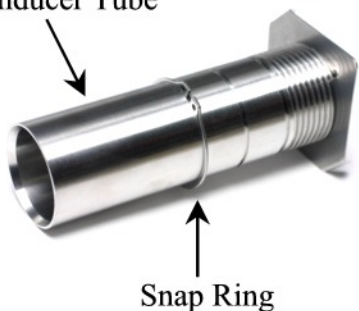


Bulk Head Inducer Sleeve Installation

(for offsets, ceramics, drum type smokers and insulated fireboxes)

1. Using a hole saw or step drill, drill $1\frac{3}{8}$ " hole in firebox wall under fire grate and above firebox floor.
(Ideally, the fire grate should be at least 4" above firebox floor).
2. Determine firebox wall thickness.

Inducer Tube

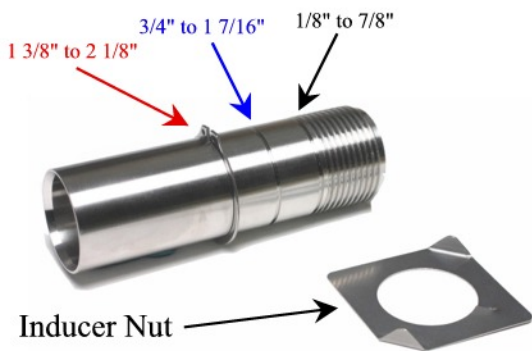


Snap Ring

$1\frac{3}{8}$ " to $2\frac{1}{8}$ "

$\frac{3}{4}$ " to $1\frac{7}{16}$ "

$\frac{1}{8}$ " to $\frac{7}{8}$ "



Inducer Nut

3. Adjust snap ring to correct groove position for your wall thickness using snap ring pliers.



4. Insert inducer tube into $1\frac{3}{8}$ " hole in firebox. (thread end first)
5. Place bulk head inducer nut inside firebox wall.
Screw inducer tube through firebox into inducer nut.

Note: For custom wall thickness, please consult factory.

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